

Steel Grade: AISI — | ASTM — | UNS S31254 | Type: Austenitic

**CHEMICAL COMPOSITION**

C(%)	Si(%)	Mn(%)	P(%) ≤	S(%) ≤	Cr(%)	Ni(%)	Mo(%)	Other(%)
≤0.020	≤0.80	≤1.00	0.03	0.01	19.5~20.5	17.5~18.5	6.00~6.50	Cu0.50~1.00,N0.18~0.22

**HARDNESS AND HEAT TREATMENT**

Variety②	Condition③	Tensile Strength   $\sigma_b$ /MPa	Yield Strength   $\sigma_{0.2}$ /MPa	Extensibility   $\delta$ (%)	Reduction of Area   $\psi$ (%)	Hardness HRB	Standard ASTM
B,Sp	A	650	300	35	50	—	A276
P,Sh,St	A	650	300	35	—	A167,A240	A167,A240

Remark:

②, B—Bar; F—forging; P—Thick plate; Sh—Sheet; St—Strip; Pi,T—Pipe steel; S-Pi,T—Seamless Pipe steel; W-T—Welded Pipe; Sp—Shape; W—wire.

③, A—Annealing; HF—Hot Forging; CF—Cold Drawing.

④, The thickness or diameter is more than 13mm.

⑤, The thickness or diameter is more than 13mm.

⑥, The diameter is more than 4mm.

⑦, When the diameter of wire is under 3.96mm, the  $\delta$  is 25%, and  $\psi$  is 40%.

⑧, The cross section of forging is above 127mm, then the  $\sigma_b$  is 485Pa.

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